



MANUFACTURING



MANUFACTURING CAPABILITES

SHEET METAL MFG	MACHINE TYPE	QUANTITY
Punch	Trumpf 2020	4
	Trumpf 5000 (w/20 shelf tower)	1
Laser	Trumpf 2030	1
Brakes/Forming	Trumpf 3120 (144 ton)	15
	Trumpf V1300 (144 ton)	
	Amada RG100 (110 ton)	
	Amada HFB8025 (88 ton)	
	Amada RGB024 (88 ton)	
	Amada HFE8025S (80 ton)	
	Trumpf C60 (67 ton)	
	Amada RG3512 (35 ton)	
Welding	Robotic Welder	1
	Miller Syncrowave:	
	Mig Stations	6
	Tig Stations	7
Spot Welders	Entron/Acme/Seerdorf	4
Stud Welders	ProWeld CD-212P	2
Hardware Insertion	Haegar 824	1
	Haegar 618	5
	Pemserter 4 J	3
Powder-Coat Capabilites	650 Foot IPE Automated Paint Line with Drying & Curing Oven	1
	Automatic Wash Station (IPE/Ecosystems)	1
	Nordson Vantage RCM 8000 8' x 15'	1
	Nordson Versa-Spray II Automatic Guns	10
	Nordson Vantage Batch Booth 8' x 8'	1
	Wisconsin Batch Oven 6' x 6'	1
	Nordson Surecoat Manual Guns	2
Assembly/QA	Electromechanical	
	Sheet Metal	
	Conveyor Lines	
	Job Staging	
	QA Stations	





LOCK MFG	MACHINE TYPE	QUANTITY
Swiss Screw Machine	Citizen L20 CNC Lathe	7
	Citizen L25 CNC Lathe	2
	Citizen M32 CNC Lathe	2
	Citizen FL42 CNC Lathe	1
	Citizen RO4 CNC Lathe	5
Twin Spindle Lathe	Hardinge Conquest SG-42 CNC Lathe	1
Turning Center	Escomatic D5 Lathe	1
Vertical Mill	Haas CNC VF-4	1
	Hardinge VMC 600 CNC Mill	1
	Folken CNC Mini Mill	2
Broaching & Chamfer Machine	Macomatic Broach	1
	Chamfer Machine	1
Punch	Rousselle Punch Press	1
Laser	Trumpf Marking Laser	1
WOOD MFG	MACHINE TYPE	QUANTITY
Woodshop	5x10 Nested Based CNC's (Auto Load/Off Load)	4
	4x10 Beam Saw	1
	5 x12 Point to Point	1
	Triathlon Edge Bander	1
	Table Saws	3
	Pinch Roller	1
	Glue Spray Booth	1
	DESIGN/ENGINEERING	MACHINE TYPE OR CERTIFICATION
Prototyping	3D Dimension Rapid Prototyper	1
Engineering	Design Engineer	7
	MSME	2
	BSME	3
	Solidworks	



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